

Garant

Indexable insert for turning SCGT 09T302, for medium machining, Grade: HB7310

**Order data**

Order number	260761 HB7310
GTIN	4045197670267
Item class	21G

Technical description

Cutting depth a_p	0.1 - 4 mm
Main application	N
Cutting conditions	continuous
Chip breaker	AM
Feed f	0.05 - 0.5 mm/rev.
Corner radius	0.2 mm
Grade	HB7310
Cutting speed v_c main application	350 - 600 m/min
Finishing/roughing assignment	Roughing
Finishing/roughing assignment	Finishing
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning

Tool material	Carbide
ISO code indexable insert	SCGT 09T302
Number of changes/inserts	4
Tolerance	G
Type of product	Indexable insert for turning